



# Light Cutting Oil

## Product Specifications

## Product Description

This premium oil is formulated with selected chlorinated and sulfonated additives to lubricate and reduce friction during the cutting thread process keeping it at a stable temperature.



## Physical and Chemical Properties

- Specific gravity: 0.86
- Odor: Petroleum odor
- Appearance: Light brown liquid
- Flash point: 482°F
- Viscosity: 40 – 55 cts.
- Chlorine, %: 0.3 – 0.6
- Sulfur, %: 2 – 3
- ASTM-D130: 1b
- ASTM-D5619 (steel): 305

## Directions for use

- Make sure equipment is in good working condition.
- Flow the oil into the thread that needs to be cut.
- To get better results keep flowing during the process.

✓ To Submit	Part #	Description	Size	Case Quantity
	ML16035	LIGHT CUTTING OIL	1 Quart	12

## Warranty

See warranty information for more details.

All dimensions listed are nominal. MAINLINE® reserves the right to make product and material changes at any time without notice.

Contact your sales representative for more information or visit our website at [mainlinecollection.com](http://mainlinecollection.com)