



MAINLINE®

Dark Cutting Oil

Product Specifications

Product Description

This premium oil is formulated with selected chlorinated and sulfonated additives to lubricate and reduce friction during the cutting thread process. The cooling effect provided by our Cutting Oil gives the cutting tool or grinding wheel a longer life and helps to prevent burning and smoking.



Physical and Chemical Properties

- Specific gravity: 0.87
- Odor: Petroleum odor
- Appearance: Dark brown liquid
- Flash point: 478°F
- Viscosity: 40 – 50 cts.
- % Chlorine: 0.3 – 0.6
- %Sulfur: 2 – 3
- ASTM-D130: 2c
- ASTM-D5619 (steel): 287

Directions for use

- Make sure equipment is in good working condition
- Flow the oil into the thread that needs to be cut
- To get better results keep flowing during the process

✓ To Submit	Part #	Description	Size	Case Quantity
	ML16025	DARK CUTTING OIL	1 Quart	12

Warranty

See warranty information for more details.

All dimensions listed are nominal. MAINLINE® reserves the right to make product and material changes at any time without notice.

Contact your sales representative for more information or visit our website at mainlinecollection.com