

# Shower Pan Liner Cement

## Product Specifications



### General Description:

A clear, regular bodied, fast drying solvent cement. It is used as a contact cement, providing instant, high strength which increases as the solvent dissipates. The longer the open time (5 to 10 min) and with sufficient assembly pressure, the greater the immediate strength will be. It may also be used on surfaces that are wet or dry; but its special advantage is its high initial (“green”) strength on contact. Whatever the bonding technique, Mainline® Shower Pan Liner Cement will provide high strength, long lasting, water-resistant bonds.

### Application:

Mainline® Shower Pan Liner Cement is for joining seams of vinyl shower pan liners.



### Directions for Use:

- Clean and dry surfaces to be joined.
- Coat each mating surface. A brush or dauber may be used for application.
- Overlap of seam must be a minimum of 2”.
- Press parts together immediately and hold a few seconds until “grab” begins.
- If it is not possible to coat both surfaces, apply a generous coat to one surface and press gently to the other surface to wet it. Then apply bonding pressure.
- Do not attempt to apply cement more than 2 feet ahead of seam closing.
- Good strength will develop in a few minutes. Bond strength will be good in a few hours and excellent in 24 to 48 hours. Thereafter, strength will continue to increase for some weeks.

✓ To Submit	Part #	Product Description	Box Qty
	ML11247	PVC Shower Pan Liner Cement	12

**Warranty:** See warranty information for more details.

All dimensions listed are nominal. MAINLINE® reserves the right to make product and material changes at any time without notice.



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### Quality Assurance:

Mainline® Low VOC Multi-Purpose Solvent Cement is carefully evaluated to assure that consistent high quality is maintained. Fourier transform infrared spectroscopy, gas chromatography, and additional in depth testing ensures each batch is manufactured to exacting standards. A batch identification code is stamped on each can and assures traceability of all materials and processes used in manufacturing this solvent cement.

### Shelf Life:

3 years in tightly sealed containers. The date code of manufacture is stamped on the bottom of the container. Stability of the product is limited by the evaporation of the solvent when the container is opened. Evaporation of solvent will cause the cement to thicken and reduce its effectiveness. Adding of thinners to change viscosity is not recommended and may significantly change the properties of the cement. Do not mix new solvent cement with partially used or expired solvent cement.

### Specifications:

Color:	Clear
Resin:	PVC
Specific Gravity:	0.850 ± 0.01
Brookfield Viscosity:	300 ± 40 cps
Working Time:	2-20 Minutes
Fixture Time:	45-60 Minutes
Time to Reach 80% of Ultimate Bond Strength:	2 Hours

### Shipping:

#### For One Liter and Above

Proper Shipping Name: Adhesive  
Hazard Class: 3 Identification Number: UN 1133  
Packing Group: II  
Label Required: Flammable Liquid

#### For Less than One Liter

Proper Shipping Name: Consumer Commodity  
Hazard Class: ORM-D

### Safety and Environmental Precautions:

This product is flammable, fast evaporating solvent cement. It is considered a hazardous material. In conformance with the Federal Hazardous Substance Labeling Act, the following hazards and precautions are given. Purchasers who may re-package this product must also conform to all local, state, and federal labeling, safety and other regulations. VOC emissions do not exceed 510 grams per liter.

*Refer to the current Mainline® Safety Data Sheet for additional safety precautions, first-aid, storage, handling, transportation and disposal information.*

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**DANGER: EXTREMELY FLAMMABLE. VAPOR HARMFUL.  
MAY BE HARMFUL IF SWALLOWED. MAY IRRITATE SKIN OR EYES.**

Keep out of reach of children. Do not take internally. Keep away from heat, spark, open flame and other sources of ignition. Keep container closed when not in use. Store away from direct sunlight between 40°F-110°F (5°C - 43°C). Use only with adequate ventilation. Avoid breathing of vapors. Atmospheric levels must be maintained below established exposure limit values contained in Section II and VIII of the Materials Safety Data Sheet. If airborne concentrations exceed those limits, use of a NIOSH approved organic vapor cartridge respirator with full face-piece is recommended. The effectiveness of an air-purifying respirator is limited. Use it only for a single short-term exposure. For emergency and other conditions where short-term exposure guidelines may be exceeded, use an approved positive pressure self-contained breathing apparatus. Do not smoke, eat or drink while working with this product. Avoid contact with skin, eyes and clothing. May cause eye injury. Protective equipment such as gloves, safety goggles and impervious apron should be used. Carefully read Material Safety Data Sheet and follow all precautions. Contains Methyl Ethyl Ketone (78-93-3), Acetone (67-64-1) and Tetrahydrofuran (109-99-9). Do not use this product for other than intended use.

“SARA Title III Section 313 Supplier Notification”: This product contains toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA) of 1986 and of 40CFR372. This information must be included in all MSDS that are copied and distributed for this material.

### First Aid:

Inhalation:	If overcome with vapors, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call physician.
Eye Contact:	Flush with plenty of water for 15 minutes and call a physician.
Skin Contact:	Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, get medical attention.
Ingestion:	If swallowed, give 1 or 2 glasses of water or milk. Do not induce vomiting. Contact physician or poison control center immediately.

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