

Steam Controller Installation and Operating Instructions



*****CUSTOMER WARNINGS*****

- DO NOT USE THIS PRODUCT UNLESS YOU HAVE CONSULTED YOUR DOCTOR AND RECEIVED WRITTEN PERMISSION TO DO SO. USE OF THIS PRODUCT MAY BE HAZARDOUS TO YOUR HEALTH.
- STEAM IS HOT! DO NOT TOUCH OR GO NEAR THE STEAM HEAD WHEN THE UNIT IS IN THE “ON” POSITION. SEVERE BURN WILL OCCUR IF YOU COME IN CONTACT WITH THE STEAM HEAD OR STEAM EMITTING FROM THE STEAM HEAD.
- NEVER ATTEMPT TO FILL AROMA THERAPY RESERVOIR ON THE STEAM HEAD WHEN UNIT IS IN THE “ON” POSITION. SEVERE BURNS WILL OCCUR.
- DO NOT USE THERMASOL AROMA THERAPY OILS OR SKIN CARE PRODUCTS OR ANY PRODUCT IN CONJUNCTION WITH YOUR UNIT WITHOUT CONSULTING WITH YOUR ALLERGIST OR DOCTOR BEFORE USE. THESE PRODUCTS MAY BE HAZARDOUS TO YOUR HEALTH.
- YOUR SHOWER MAY BE A SLIP AND FALL HAZARD CHECK WITH YOUR CONTRACTOR OR FLOORING MANUFACTURER REGARDING THE SAFE USE OF YOUR FLOORING IN A STEAM APPLICATION. SLIPPING AND FALLING INTO THE STEAM HEAD ITSELF OR INTO THE STREAM OF STEAM EMITTING FROM THE STEAM HEAD WILL CAUSE SERIOUS BURNS, OR PHYSICAL INJURY.

Note: Before contacting Customer Service for Technical Support, please have the model number and serial number (including all numbers and letters) located on the unit.

**TECHNICAL AND WARRANTY SUPPORT ONLY:
1-800-585-7832**



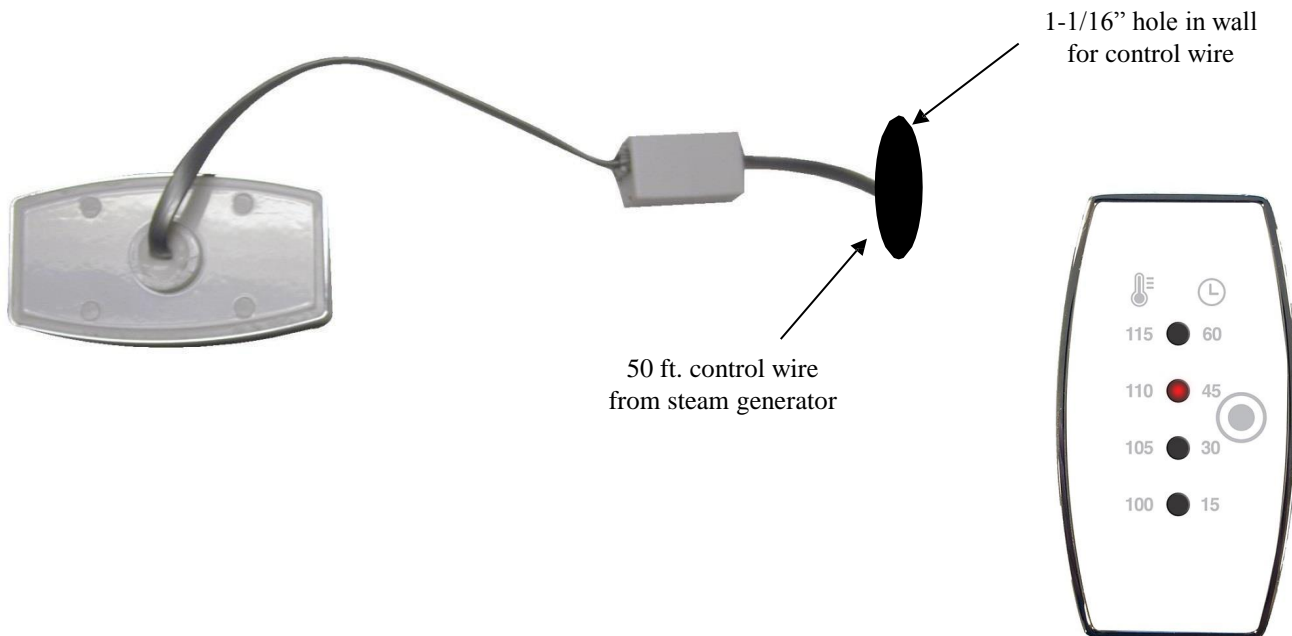
Steam Controller Installation Instructions

1. The steam control **MUST** be located inside the shower area.
2. Install the touch pad 4 to 6 feet from the floor inside the steam room. Drill a 1-1/16" hole in the wall.
3. Bring the control cable from the generator through the 1-1/16" hole. Using the coupler, connect the cable to the touch pad connector. Ensure the coupler is located higher in the wall than the control. Do not pinch, nail, or wedge the control cable. Any damage to the control cable could result in the control not working properly. If the control is not installed immediately, protect the end connector with tape or some other kind of shielding material.
4. Connect the other end of the control cable to the generator **BEFORE** turning power on to the generator.
5. Turn on both water and power to the generator.
6. Test the touch pad to ensure it is properly connected. If any problems arise, call (800) 585-7832.

7. THESE STEPS MUST BE TAKEN OR YOUR WARRANTY WILL BE VOID. Coat the entire control back with supplied waterproof silicon. Completely seal the control to the wall so moisture does not get behind it. Place the control on the wall pressing firmly. You may need to tape the control into place until the silicone dries. Be careful not to harm the wall and/or control with the tape. (Figure 1)

Let dry for 24 hours before using steam bath.

Failure to follow installation instructions specifically will cause the warranty to be void!



Steam Controller Operating Instructions

WARNING: Please consult your physician before using this steam bath if you are pregnant, elderly, have high blood pressure, diabetes, suffering from heart disease, intoxicated, or in poor health.

1. Starting Your Steam Bath. Press the “Control Button” momentarily to activate your steam bath session. Your control will come from the factory with a default setting of 60 minutes at 100°F (to change these settings move to steps 2 and 3) once the button is pressed you will see a green LED appear indicating the time to be set, four seconds will pass and a red LED will appear indicating the temperature to be set.

Note: Green LED's indicate the time and the red LED's indicate the temperature.

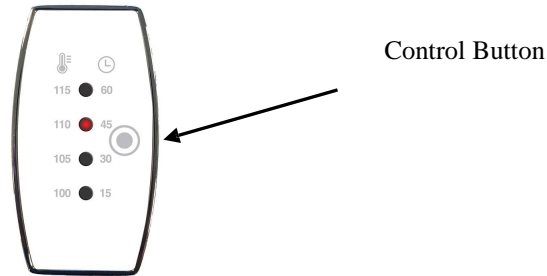


Figure 2

2. Changing Session Time. While the green LED is still flashing (within 4 seconds), momentarily press the “Control Button”. Repeat until the green LED associated with your desired time starts flashing. Once the desired time is flashing, wait 4 seconds and that time will be accepted by the control. (Figure 3)

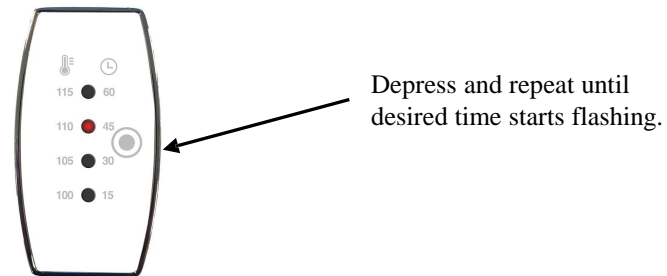


Figure 3

3. Changing Session Temperature. After the time has been selected, the red 100° LED will automatically start flashing. If this is the desired temperature, wait 4 seconds and that temperature will be accepted by the control and the generator will start. If a different temperature is desired, momentarily press the “Control Button”. Repeat until the red LED associated with your desired temperature starts flashing. Once the desired temperature is flashing, wait 4 seconds and that temperature will be accepted by the control and the generator will start. (Figure 4)

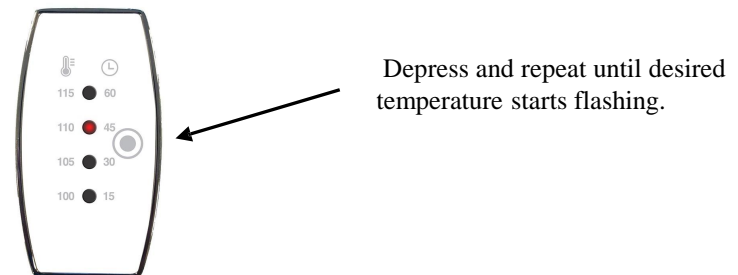


Figure 4



4. **Manual Power Off.** To manually power off the generator before the selected time has expired, press the “Control Button” once. The LED’s will go off and the generator will turn off. (Figure 5)

Auto Power Flush. To activate the powerflush cleaning system, turn the generator on by pressing the control button, wait 4 seconds for green LED to stop flashing, wait 4 seconds for red LED to stop flashing, then press and hold the on button for 7 seconds then let go. The led lights will alternate on and off in a top to bottom motion indicating that the cleaning system has been activated. Powerflush will begin in two minutes and the complete cycle will last 45 minutes.

Note: The steam control has a built in memory and will remember your time and temperature setting for the next session.

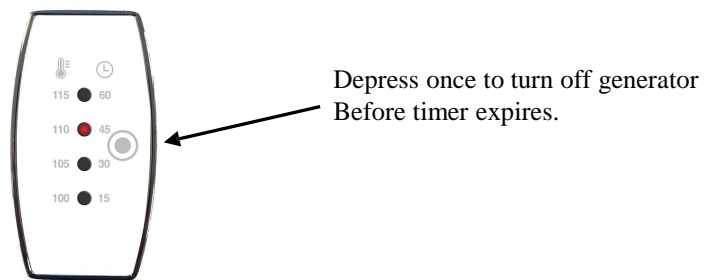


Figure 5

5. **Diagnostic Feature.** The steam control has a unique diagnostic feature. If there is a malfunction within the unit, it will alert you. The red 115° LED will flash when the low water sensor is activated, the red 110° LED will flash if the shower area exceeds 135°F, and the red 100° LED will flash if the control button becomes stuck. If any of these diagnostics happen the unit will shut down and lock out all user interfaces. To reset the unit, power will need to be reset at the breaker. Contact a Steam Services technician at (800) 585-7832 for further trouble shooting steps. (Figure 6)

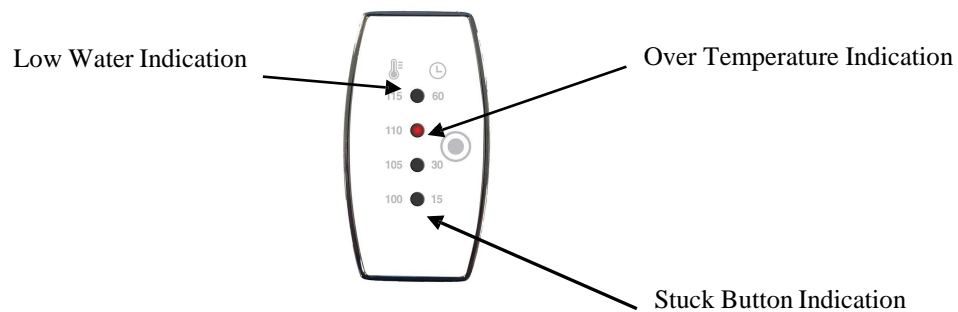


Figure 6

CONSUMER WARNING

WARNING

DO NOT USE THIS PRODUCT UNLESS YOU HAVE CONSULTED WITH YOUR DOCTOR AND RECEIVED WRITTEN PERMISSION TO DO SO. USE OF THIS PRODUCT MAY BE HAZARDOUS TO YOUR HEALTH.

WARNING

NEVER ATTEMPT TO FILL AROMA RESERVOIR ON THE STEAM HEAD WHEN UNIT IS IN THE ON POSITION. SEVERE BURNS WILL OCCUR.

WARNING

DO NOT USE THERMASOL AROMA THERAPY OILS OR SKIN CARE PRODUCTS OR ANY PRODUCT IN CONJUNCTION WITH YOUR THERMASOL UNIT WITHOUT CONSULTING WITH YOUR ALLERGIST OR DOCTOR BEFORE USE. THESE PRODUCTS MAY BE HAZARDOUS TO YOUR HEALTH.

WARNING

YOUR SHOWER MAY BE A SLIP AND FALL HAZARD CHECK WITH YOUR CONTRACTOR OR FLOORING MANUFACTURER REGARDING THE SAFE USE OF YOUR FLOORING IN A STEAM APPLICATION. SLIPPING AND FALLING INTO THE STEAM HEAD ITSELF OR INTO THE STREAM OF STEAM EMITTING FROM THE STEAM HEAD WILL CAUSE SERIOUS BURNS, OR PHYSICAL INJURY.

WARNING

STEAM IS HOT! DO NOT TOUCH OR GO NEAR THE STEAM HEAD FROM THE TIME THE UNIT IS "ON", UP TO ONE HOUR AFTER IT HAS SHUT OFF. SEVERE BURN WILL OCCUR IF YOU COME IN CONTACT WITH THE STEAM HEAD OR STEAM EMITTING FROM THE STEAM HEAD.

WARNING

DO NOT USE STEAM ROOM WHILE UNDER THE INFLUENCE OF ALCOHOL OR DRUGS, AS THIS CAN BE HAZARDOUS TO YOUR HEALTH.

WARNING

IF YOU ARE FEELING UNCOMFORTABLE, DIZZY, FAINT, OR STARTING TO FALL ASLEEP IMMEDIATELY EXIT THE STEAM ROOM.

WARNING

DO NOT USE STEAM ROOM IF YOU ARE UNDER THE AGE OF 16 UNLESS SUPERVISED BY AN ADULT.



PerfectSteam Generators 5 YEAR “NO QUESTIONS ASKED” – FACTORY WARRANTY

The manufacturer will repair the specific failure on your PerfectSteam generator manufactured after March 1, 2009, at its factory for 5 years. All expenses required to remove and send the unit to the factory, return and reinstall the unit is the responsibility of the owner.

PerfectSteam Plus Generators 1 YEAR IN HOME /6-YEAR AT FACTORY PARTS & LABOR WARRANTY

The manufacturer will warranty all parts found to have a manufacturing defect on your PerfectSteam generator manufactured after March 1, 2009 and labor required to replace those parts for a period of 1-year on PerfectSteam generators at your home. At the end of your 1-year in-home warranty, there will still be a 5 year manufacturer “no questions asked” – factory warranty. The manufacturer will repair the specific failure on your PerfectSteam generator manufactured after March 1, 2009, at its factory for 6 full years. All expenses required to remove and send the unit to the factory, return and reinstall the unit is the responsibility of the owner.

WARRANTY EXCLUSIONS

Any discoloration of the steam head and control due to staining, scratching or use of harsh or abrasive cleaning chemicals; calcification build-up due to water conditions and/or improper maintenance; damage caused in the event of accident, neglect, misuse, vandalism, fire, lightning, power surge, earthquake, flood or any other peril or damage to structure or other acts of God.

TERMINATION

This warranty will be terminated by the manufacturer for the following reasons: Improper installation or use; installations not observing National/Local Plumbing and/or Electrical codes; residential unit used in a non-residential or commercial application; service to equipment by unauthorized personnel; installation that does not permit proper access for service; non-payment of repairs not covered under warranty; modification to any part of the unit; use of other than genuine manufacturer repair parts.

LIABILITY EXCLUSIONS

- 1.The manufacturer will not be liable in any way for any contingent liability or incidental or consequential damages resulting from the sale, delivery, installation or use of its products. Users are responsible for suitability of the products for their application. Damage resulting from improper specification or application or other operating conditions beyond the manufacturer’s control is not under warranty.
- 2.The manufacturer will exercise reasonable efforts in rendering service under this warranty, but shall not be liable for any damage arising out of delays; this warranty only covers the repair and/or replacement of PerfectSteam product as specified by the warranty.
- 3.This warranty gives you specific legal rights and you may also have other rights, which may vary, from state to state. Determination of rights under this warranty is in accordance with the laws of Texas. Any dispute under the warranty must be submitted and resolved by arbitration in Texas.
- 4.The manufacturer does not guarantee that a local service person will be available for in-home service. Unit may have to be removed and reinstalled at owner’s expense. It is the responsibility of the buyer to file a claim with the carrier/carriers for any product that has shipping damage to or from the manufacturer. An EVA (Evaluation Number) must be obtained from the factory and used on any correspondence or packages sent to the factory.

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1-800-585-7832

*Effective July 1, 2023, due to an update in California law, the start date for product warranties will now be aligned with the date of delivery of the product. This change is for all Luxart products purchased on or after July 1, 2023 by California consumers. (California Legislative Information AB-2912)

OWNERS NAME: _____ PHONE: (____) _____ E-MAIL: _____

ADDRESS: _____ CITY: _____ STATE: _____ ZIP: _____

SERIAL NO: _____ DATE CODE: _____ MODEL NO: _____

DATE OF PURCHASE: _____ DEALER/OUTLET: _____

INSTALLER NAME: _____ INSTALLER PHONE: (____) _____

INSTALLER ADDRESS: _____ CITY: _____ STATE: _____ ZIP: _____

SIGNATURE: _____ DATE INSTALLED: _____

